



MATERIALS

Coats & Clark™ Dual Duty XP® All-purpose Thread

Coats & Clark™ Sport Zipper, 7" (18cm)

⅓ yd (30.5cm) canvas, 60" (152.5cm)

⅓ yd (30.5cm) lining

1¼ yds (1m) webbing, 1" (2.5cm) wide

3" (7.5cm) fusible foam

Zipper foot

Removable marker

 SEWING | SKILL LEVEL: EASY

Featuring Coats & Clark™ Dual Duty XP® All-purpose Thread

Don't leave for the day without your handy water bottle holder. This one is different from most in that it sports a large zippered pocket for your phone, snacks, credit cards, keys, etc. Choose a Coats & Clark™ Sport Zipper for added style.

MEASUREMENTS

9" x 3" (45.72cm x 7.62cm)

CUTTING

From the canvas, cut:

(1) rectangle, 9½" x 11½" (24cm x 29 cm)

(1) circle, 3½" (9cm)

(1) Upper Pocket

(1) Lower Pocket

(2) squares, 1½" (4cm)

From the lining, cut:

(1) rectangle, 9½" x 11½" (24cm x 29cm)

(1) circle, 3½" (9cm)

From the fusible foam, cut:

(1) 3" (7.5cm) circle

Seam allowances are ¼" (.5cm).

ASSEMBLING THE POCKET

1. Press under ¼" (.5cm) on the unnotched lower pocket edge and upper pocket edge.
2. Press under ¼" (.5cm) on one side of each 1½" (4cm) extension square. Fit the pressed under edge at the end of zipper, abutting the stop; baste in place along the zipper edges. Fit the other pressed under edge against the zipper pull; baste in place along both zipper edges. Trim both squares to match the zipper tape width.
3. Mark the center of the upper pocket, lower pocket and the zipper. Matching centers lap the pressed-under pocket edges over the zipper tape about ¼" (.5cm). Using a zipper

foot, stitch the pocket edges in place. Trim the excess zipper extension squares to match the pocket edges.

4. Stitch the notched edges together at each pocket corner. Press the seams open.
5. Press under $\frac{1}{4}$ " (.5cm) around the pocket outer edges and finger-press the box creases formed from corner to corner.

ASSEMBLING THE HOLDER

CYLINDER

1. Mark the vertical center of the $9\frac{1}{2}$ " x $11\frac{1}{2}$ " (24cm x 29cm) canvas rectangle (the $9\frac{1}{2}$ " [24cm] is the height). Mark the center of the upper and lower pocket. Matching the centers, pin the pocket to the rectangle, keeping all the edges parallel to the rectangle edges. Note that the pocket does not lie flat—it's dimensional.
2. Using a zipper foot, edgestitch the pocket in place.
3. With right sides together, sew the vertical rectangle seam to form the cylinder. Press the seam open.

4. Quarter-mark the perimeter of the $3\frac{1}{2}$ " (9cm) canvas circle and the cylinder. Matching points, sew the cylinder to the circle, easing as needed to fit the tight curve. Maintain a $\frac{1}{4}$ " (.5cm) seam allowance on both layers while stitching.
5. Turn the holder right side out. Push the foam circle into the bottom of the holder and fuse in place from the outside.

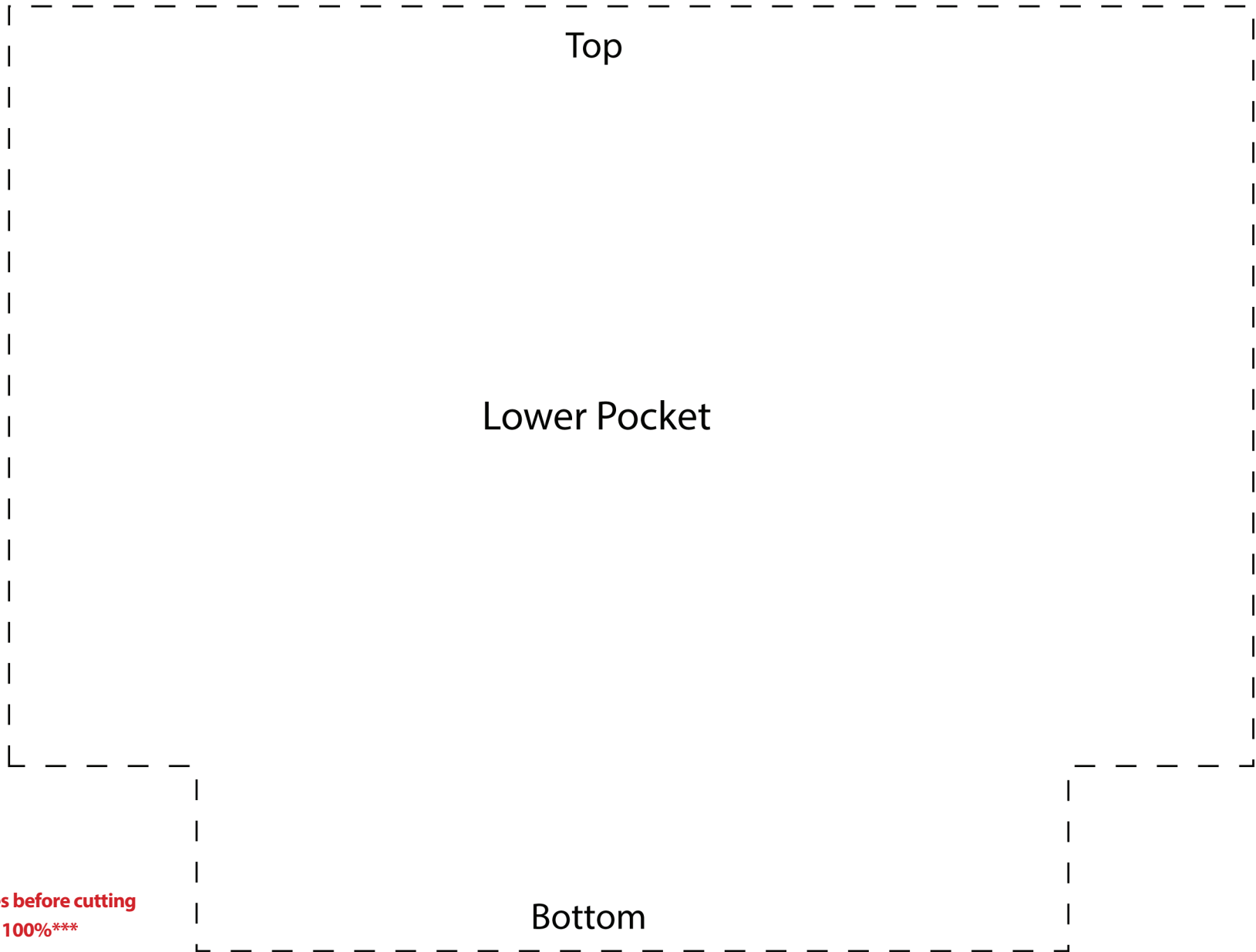
ASSEMBLING THE LINING

1. Sew the vertical seam in the lining rectangle. Press the seam open.
2. Quarter-mark the perimeter of the $3\frac{1}{2}$ " (9cm) lining circle and the cylinder. Matching points, sew the cylinder to the lining circle, easing as needed to fit the tight curve. Maintain a $\frac{1}{4}$ " (.5cm) seam allowance on both layers while stitching.

ASSEMBLING THE HOLDER

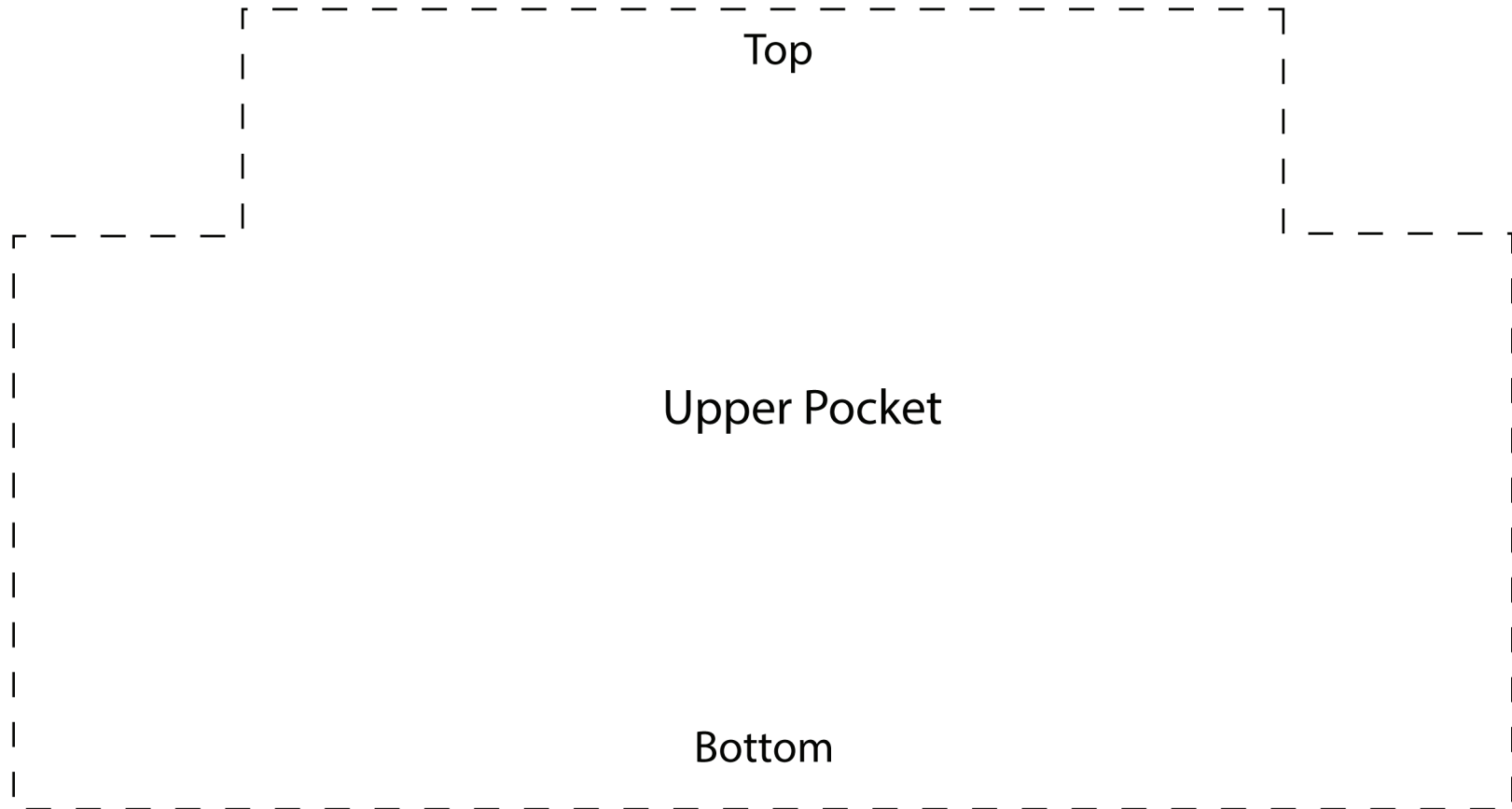
1. Pin the webbing in place on opposite sides of the upper holder, try on and adjust the desired length. Trim excess webbing.
2. Fold the holder in half, matching the seam to the pocket center. Mark the side points. Matching the cut edges and with right sides together, baste the webbing ends to the holder.
3. With wrong sides together, slip the lining into the holder, matching the seam. Push it firmly into the cylinder and pin at the bottom circle. If the lining extends above the upper cylinder edge, trim to match.
4. Press under a double $\frac{1}{4}$ " (.5cm) hem at the upper edge and stitch in place, keeping the webbing upward as you stitch across it. Stitch again across the webbing straps for reinforcement.
5. Remove the bottom pin holding the layers together and load it up for your adventure.





This square should
measure 1" x 1"
(2.54cm x 2.54cm)
when printed.

***** Measure templates before cutting
to confirm printing at 100%*****



This square should
measure 1" x 1"
(2.54cm x 2.54cm)
when printed.

***** Measure templates before cutting to confirm printing at 100%*****